

# Setafix Fast

Rapid setting mineral adhesive. For porcelain tiles, ceramic tiles and natural stone.



## Rating 1

1. Foot traffic and grout after 3 h
2. Floors and walls
3. Thicknesses from 3 to 12 mm
4. For internal and external use

- × Regional Mineral  $\geq 60\%$
- × Recycled Regional Mineral  $\geq 30\%$
- × CO<sub>2</sub> Emission  $\leq 250$  g/kg
- × VOC Low Emission
- ✓ Recyclable

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## Areas of application

### → Use

#### Substrates:

- waterproofing products
- heating systems
- cement-based screeds
- concrete
- plasterboard
- gypsum and anhydrite

#### Materials:

- porcelain tiles
- ceramic tiles
- natural stone
- glass mosaics
- terracotta - klinker

### Uses:

- floors and walls
- for internal and external use
- domestic
- commercial
- industrial
- swimming pools

### Do not use:

- on timber, metal, plastic or resilient materials, deformable substrates or subject to vibrations;
- on screeds, plasters/renders, concrete not yet cured and affected by important drying shrinkage.

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## Instructions for use

### → Preparation of the substrate

Substrates must comply with BS 5385, parts 1-5, be compact, free from substances that reduce adhesion such as dust, oil, grease and with no loose material. The substrate must be stable, non-deformable, without cracks and have already completed the curing period of hygrometric shrinkage.

Anhydrite screeds must have a residual moisture of  $\leq 0.5$  CM% and  $\leq 0.3$  CM% in the case of radiating floors.

Cement-based screeds must have a residual moisture of  $\leq 2$  CM% and  $\leq 1.8$  CM% in the case of radiating floors.

### → Preparation

Mixing water (EN 1348):

≈ 22% – 25% by weight

Mixing water on-site:

≈ 4.4 - 5.0 l / 1 bag

The amount of water to be added, indicated on the packaging, is an approximate guide. It is possible to obtain mixtures with consistency of variable thixotropy according to the application to be made.

### → Application

To guarantee structural adhesion it is necessary to apply a layer of adhesive sufficient to cover the entire back of the coating material.

Create elastic expansion joints:

- ≈ 10 m<sup>2</sup> in external applications (approx. 3x3 m),
  - ≈ 40 m<sup>2</sup> in internal applications (8x5 m) with underfloor heating,
  - ≈ 100 m<sup>2</sup> in internal applications (10x10 m) without underfloor heating
  - every 8 metres in long, narrow applications.
- Respect all structural, fractionizing and perimeter joints present in the substrates.

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## Special notes

→ Pre-treatment of special substrates

Gypsum and anhydrite (internal use only):  
Primer A Eco

As treating special substrates is difficult to classify in a standard manner, it is always advisable to contact Kerakoll Global Service and/or request a site inspection by a GreenBuilding Consultant. In any case it is essential to carefully read the technical data sheet on how to use the indicated primers properly.

→ Materials and special substrates

Natural stones and recomposed materials: materials that are known to be subject to deformation or staining due to water absorption require a quick-setting or reactive adhesive.

Natural stone in general may have characteristics that vary even with reference to materials of the same chemical and physical nature. For this reason it is essential you consult Kerakoll Global Service to request specific indications or to carry out a test on a sample of the material.

Waterproofing products: adherent and floating polymer sheets, liquid bitumen and tar-based sheets or membranes require application of a laying screed on top. In the case of reactive waterproofing products (such as RM waterproofing according to EN 14891) it is necessary to use a reactive adhesive.

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## Certificates and marks



**Technical Data compliant with Kerakoll Quality Standard**

Pack	20 kg	
Shelf life	≈ 12 months in the original packaging in dry environment. Protect from humidity.	
Adhesive thickness	from 3 to 12 mm	
Temperature of the air, substrates and materials	from +5 °C to +35 °C	UNI 11493 - 8.3
Pot life at +23 °C	≈ 30 min.	
Open time at +23 °C (BIII tile)	≥ 20 min.	EN 12004-2
Foot traffic/grouting of joints at +23 °C (BIa tile)	≈ 3 hrs	
Grouting in walls at +23 °C (BIa tile)	≈ 2 hrs	
Ready for use at +23 °C / +5 °C (BIa tile):		
- light foot traffic	≈ 3 hrs	
- heavy traffic	≈ 24 hrs	
- swimming pools (+23 °C)	≈ 14 days	
Coverage per mm thickness (mixing ratio 25%)	≈ 1.2 kg/m <sup>2</sup>	

Values taken at +23 °C, 50% R.H. and no ventilation. Data may vary depending on specific conditions at the building site, i.e. temperature, ventilation and absorbency level of the substrate and of the materials laid.

**Performance****HIGH-TECH**

Shear adhesion (porcelain tiles/porcelain tiles) after 28 days	≥ 1 N/mm <sup>2</sup>	ANSI A-118.4
Tensile adhesion (concrete/porcelain tiles) after 28 days	≥ 1 N/mm <sup>2</sup>	EN 1348
Durability test:		
- adhesion after heat ageing	≥ 1 N/mm <sup>2</sup>	EN 12004-2
- adhesion after water immersion	≥ 1 N/mm <sup>2</sup>	EN 12004-2
- adhesion after freeze-thaw cycles	≥ 1 N/mm <sup>2</sup>	EN 12004-2
Vertical slip	≤ 0.5 mm	EN 12004-2
Working temperature	from -40 °C to +90 °C	

Values taken at +23 °C, 50% R.H. and no ventilation. Data may vary depending on specific conditions at the building site.

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## Warning

- Product for professional use
- abide by any standards and national regulations
- do not use the adhesive to correct substrate irregularities greater than 12 mm
- protect from direct rainfall for at least 24 hrs
- the temperature, ventilation and absorption of the substrate and covering materials, may vary the adhesive workability and setting times
- use the right size of toothed spreader for the format of the tile
- guarantee a full-bed in all external laying operations
- if necessary, ask for the safety data sheet
- for any other issues, contact the Kerakoll Worldwide Global Service 01772 456 831 - [info@kerakoll.co.uk](mailto:info@kerakoll.co.uk)



The Rating classifications refer to the GreenBuilding Rating Manual 2012. This information was last updated in March 2024 (ref. GBR Data Report - 03.24); please note that additions and/or amendments to this information may be made over time by KERAKOLL Spa; for the latest version, see [www.kerakoll.com](http://www.kerakoll.com). KERAKOLL SpA shall therefore be liable for the validity, accuracy and updating of information provided only when taken directly from its institutional website. The technical data sheet given here is based on our technical and practical knowledge. As it is not possible for us to directly check the conditions in your building yards and the execution of the work, this information represents general indications that do not bind Kerakoll in any way. Therefore, it is advisable to perform a preliminary test to verify the suitability of the product for your purposes.